



Test Report: BIC-2200-24

AC $\leftrightarrow$ DC Bidirectional Power Supply with Energy Recycle Function

■ DESIGN VERIFY TEST

Output Function Test (AC to DC Direction)

Input Function Test (AC to DC Direction)

Output Function Test (DC to AC Direction)

Input Function Test (DC to AC Direction)

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

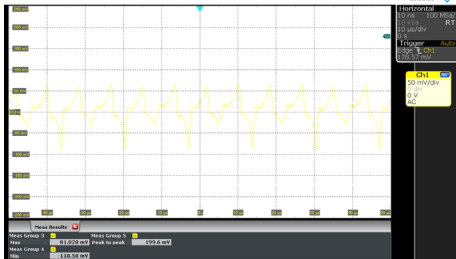
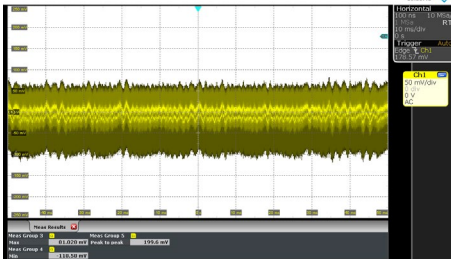
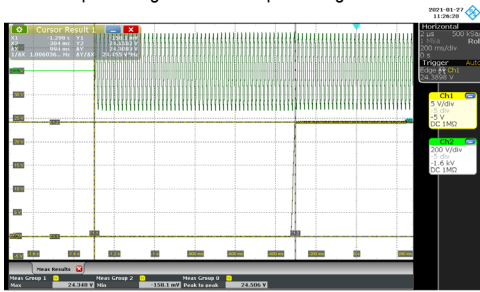
Safety Test

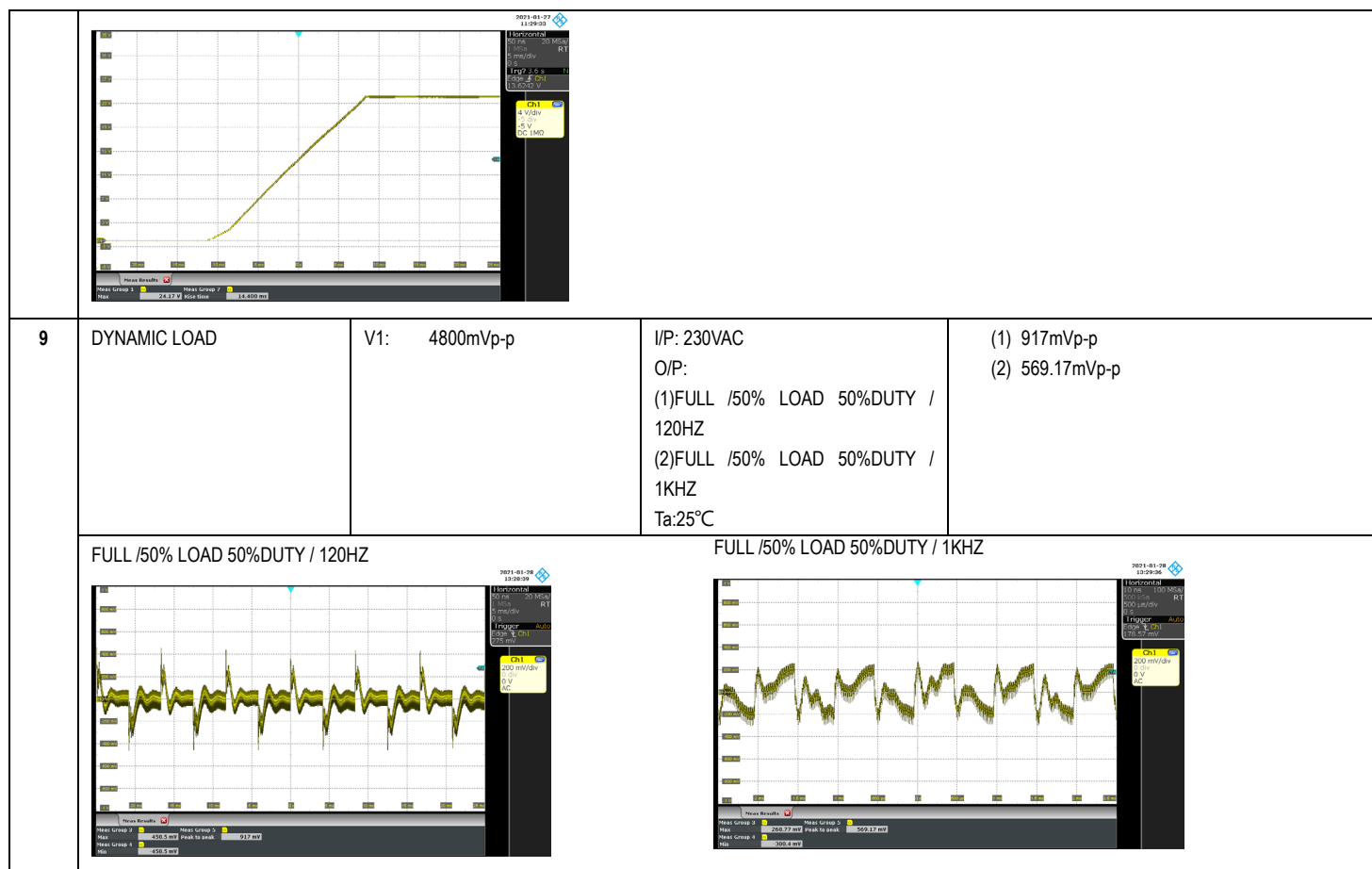
E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

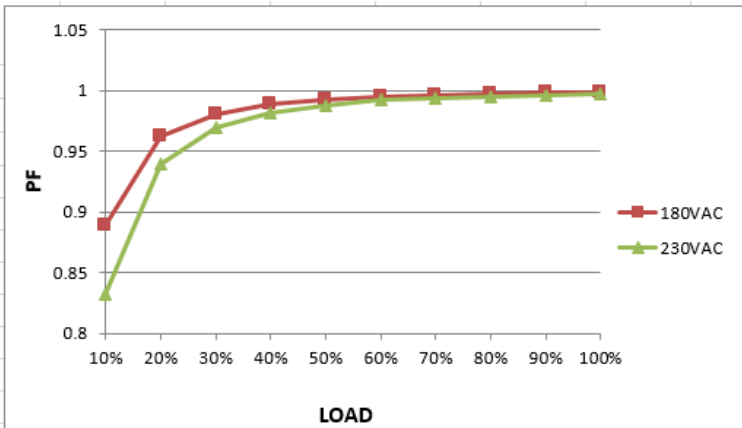
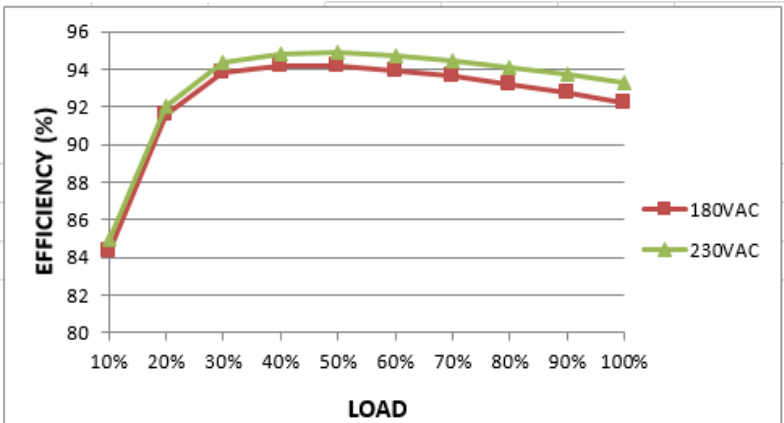
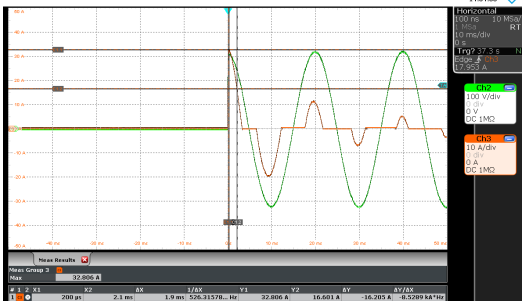
DESIGN VERIFY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 19V~ 28 V	I/P : 230 VAC O/P : MIN LOAD Ta : 25°C	18.4V~28.9V/230VAC
2	VOLTAGE TOLERANCE (Max)	V1: 1%~ -1 %	I/P: 180VAC /264VAC O/P:FULL/ MIN. LOAD Ta:25°C	V1: 0.66%~ -0.59 %
3	LINE REGULATION (Max)	V1: 0.5 %~ -0.5 %	I/P: 180VAC~ 264VAC O/P:FULL LOAD Ta:25°C	V1: 0.06 %~ -0.06 %
4	LOAD REGULATION(Max)	V1: 0.5%~ -0.5%	I/P: 230VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: 0.05 %~ 0.03 %
5	OVER/UNDERSHOOT TEST	< ±10%	I/P: 230VAC O/P:FULL LOAD Ta:25°C	<10%
6	RIPPLE & NOISE(Max)	V1: 260mVp-p	I/P:230VAC O/P:FULL LOAD Ta:25°C	V1: 199.6mVp-p
high frequency :  low frequency : 				
7	SET UP TIME(Max)	230VAC/1800ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/ 994ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage 				
8	RISE TIME (Max)	230VAC/60ms	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	230VAC/14.4ms
INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage				



INPUT FUNCTION TEST(AC to DC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	180VAC~264VAC	(1) I/P: TESTING O/P: FULL LOAD Ta:25°C	(1) 165V~264V
			I/P: LOW-LINE-3V=177 V HIGH-LINE+15%=300 V O/P: FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 180VAC ~264 VAC O/P: FULL ~MIN LOAD Ta:25°C	TEST: OK
3	INPUT CURRENT (Typ.)	230V/ 11A	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =10.34A/ 230VAC
4	LEAKAGE CURRENT	< 2mA / 230 VAC	I/P : 230 VAC O/P : Min LOAD Ta : 25°C	L-FG : 1.2 mA N-FG : 1.2 mA
5	POWER FACTOR (Typ.)	0.98/ 230VAC	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	PF=0.9965/230VAC

	P.F vs LOAD			
6	EFFICIENCY(Typ.)	93%	I/P:230 VAC O/P: 75% LOAD Ta:25°C	93.02%
	EFFICIENCY vs LOAD			
7	INRUSH CURRENT(Typ.)	230V/35A COLD START	I/P : 230 VAC O/P : FULL LOAD Ta : 25°C	I =32.8A/ 230VAC T50=1900us/230V
	INPUT=230VAC/50HZ @ FULL LOAD CH2 : AC Input Voltage CH4 : Input current 			
8	TOTAL DISTORTION	HARMONIC <3%	I/P : 230VAC O/P : FULL LOAD Ta : 25°C	THD = 1.9%

OUTPUT FUNCTION TEST(DC to AC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT POWER (Typ.) (@240V/60HZ)	1720W	I/P:24VDC O/P: FULL LOAD Ta:25°C	1707W
2	VOLTAGE RANGE	180VAC~264VAC	I/P:24VDC O/P: TESTING Ta:25°C	(1) 170 VAC~270VAC
3	FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P:24VDC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK
4	AC CURRENT (Typ.)	230VAC/ 7.5 A	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	I =7.3A/ 230VAC
5	POWER FACTOR (Typ.)	0.99/ 230VAC	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	PF=0.994/230VAC
6	EFFICIENCY(Typ.)	93%	I/P: 24VDC O/P:75%LOAD Ta:25°C	93.3%
7	TOTAL HARMONIC DISTORTION	<3%	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	THD = 2.7 %

INPUT FUNCTION TEST(DC to AC Direction)

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RATED INPUT POWER	1800W	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	1828W
2	DC VOLTAGE RANGE	19VDC ~28VDC	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	19VDC/76.14A 24VDC/75.06A 28VDC/64.68A/ AUTO DERATING
3	MAX INPUT CURRENT	75A	I/P : 24VDC O/P : FULL LOAD Ta : 25°C	75.06A

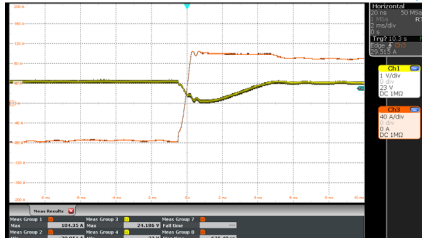
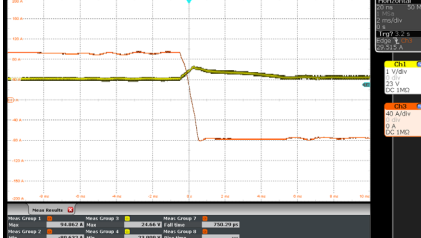
PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~ 115 % AC to DC Direction: Constant current limiting, shut down DC O/P voltage 5 sec. after DC O/P voltage is down low, re-power on to recover DC to AC Direction: Not accurate with constant power design	AC to DC Direction I/P: 264VAC I/P: 230VAC I/P: 180VAC DC to AC Direction I/P: 19VDC I/P: 24VDC I/P: 28VDC O/P:FULL LOAD Ta:25°C	AC to DC Direction 112.2%/ 264VAC 112.2%/ 230VAC 112.2%/180VAC PROTECTION TYPE : Constant current limiting, shut down DC O/P voltage 5 sec. after DC O/P voltage is down low, re-power on to recover DC to AC Direction: 19VDC/76.14A 24VDC/75.06A 28VDC/64.68A/ AUTO DERATING

				PROTECTION TYPE : Not accurable with constant power design
2	OVER VOLTAGE PROTECTION	33.6V~39.2V Protection type :Shut down o/p voltage, re-power on to recover	I/P: 264VAC I/P: 230VAC I/P: 180VAC O/P:MIN LOAD Ta:25°C	AC to DC Direction 35.17V/ 264VAC 35.17V/ 230VAC 35.17V/ 180VAC PROTECTION TYPE : Shut down o/p voltage, re-power on to recover
3	OVER TEMPERATURE PROTECTION	Protection type : Shut down o/p voltage, recovers automatically after temperature goes down	AC to DC Direction I/P: 264VAC I/P: 180VAC DC to AC Direction I/P: 19VDC I/P: 28VDC O/P:FULL LOAD	AC to DC Direction O.T.P. Active Protection type : Shut down o/p voltage, recovers automatically after temperature goes down DC to AC Direction O.T.P. Active Protection type : Shut down o/p voltage, recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264VAC I/P: 180VAC I/P: 19VDC I/P: 28VDC O/P: FULL LOAD Ta:25°C	AC to DC Direction NO DAMAGE PROTECTION TYPE : Shut down o/p current, re-power on to recover DC to AC Direction NO DAMAGE PROTECTION TYPE : shut down O/P voltage. re-power on to recover
5	ISLANDING PROTECTION	NO DAMAGE PROTECTION TYPE : Shut down o/p voltage, re-power on to recover	IEC62116 I/P: 27.1VDC O/P: FULL LOAD I/P: 23.5VDC O/P: 50% LOAD I/P: 19.9VDC O/P: 10% LOAD Ta:25°C	DC to AC Direction NO DAMAGE PROTECTION TYPE : Shut down o/p voltage, re-power on to recover

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
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1	AUXILIARY POWER (AUX)	Auxiliary voltage output, 11.4~12.6V, referenced to GND-AUX (pin 2, 4). The maximum output current is 0.5A. This output is not controlled by the Remote ON/OFF control. I/P: 230 VAC /12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th></th><th>TOLERANCE</th><th>RIPPLE</th></tr> <tr> <td>SPEC</td><td>11.4~12.6 V</td><td>150mVp-p</td></tr> <tr> <td>TEST RESULT</td><td>11.74V</td><td>50mV</td></tr> </table>		TOLERANCE	RIPPLE	SPEC	11.4~12.6 V	150mVp-p	TEST RESULT	11.74V	50mV				
	TOLERANCE	RIPPLE													
SPEC	11.4~12.6 V	150mVp-p													
TEST RESULT	11.74V	50mV													
2	REMOTE ON/OFF CONTROL	I/P: 230 VAC /12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>electrical signal or dry contact between Remote ON/OFF and +12V-AUX</th><th>Power Supply Status</th></tr> <tr> <td rowspan="2">AC to DC Direction</td><td>SW SHORT</td><td>ON</td></tr> <tr> <td>SW OPEN</td><td>OFF</td></tr> <tr> <td rowspan="2">DC to AC Direction</td><td>SW SHORT</td><td>ON</td></tr> <tr> <td>SW OPEN</td><td>OFF</td></tr> </table>	MODE	electrical signal or dry contact between Remote ON/OFF and +12V-AUX	Power Supply Status	AC to DC Direction	SW SHORT	ON	SW OPEN	OFF	DC to AC Direction	SW SHORT	ON	SW OPEN	OFF
MODE	electrical signal or dry contact between Remote ON/OFF and +12V-AUX	Power Supply Status													
AC to DC Direction	SW SHORT	ON													
	SW OPEN	OFF													
DC to AC Direction	SW SHORT	ON													
	SW OPEN	OFF													
3	BIDIRECTION SWITCH TIME(DEFAULT)	I/P: 230 VAC /24VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>BIDIRECTION SWITCH TIME</th><th>Result</th></tr> <tr> <td>AC to DC Direction</td><td>1ms</td><td>626 us</td></tr> <tr> <td>DC to AC Direction</td><td>1ms</td><td>750 us</td></tr> </table>  	MODE	BIDIRECTION SWITCH TIME	Result	AC to DC Direction	1ms	626 us	DC to AC Direction	1ms	750 us				
MODE	BIDIRECTION SWITCH TIME	Result													
AC to DC Direction	1ms	626 us													
DC to AC Direction	1ms	750 us													
4	ALARM SIGNAL	1. DC OK SIGNAL High (4.5 ~ 5.5V) : When the $V_{out} \leq 80\% \pm 5\%$. Low (-0.5 ~ 0.5V) : When the $V_{out} \geq 80\% \pm 5\%$. The maximum sourcing current is 4mA and only for output. I/P: 230 VAC/12VDC O/P:FULL LOAD Ta:25°C Test Result : <table> <tr> <th>MODE</th><th>Vout</th><th>DC OK SIGNAL</th></tr> <tr> <td rowspan="2">AC to DC Direction</td><td>$V_{out} \leq 75\%$</td><td>4.994V</td></tr> <tr> <td>$V_{out} \geq 85\%$</td><td>-0.038V</td></tr> </table>	MODE	Vout	DC OK SIGNAL	AC to DC Direction	$V_{out} \leq 75\%$	4.994V	$V_{out} \geq 85\%$	-0.038V					
MODE	Vout	DC OK SIGNAL													
AC to DC Direction	$V_{out} \leq 75\%$	4.994V													
	$V_{out} \geq 85\%$	-0.038V													

2. T-ALARM
 High (4.5 ~ 5.5V) : When the internal temperature exceeds the limit of temperature alarm, or when fan fails.
 Low (-0.5 ~ 0.5V) : When the internal temperature is normal, and when fan works normally.
 The maximum sourcing current is 4mA and only for output.

I/P: 230 VAC/12VDC
 O/P: FULL LOAD

Ta: 25°C

Test Result :

MODE	P.SU STATUS	Vo	T-ALARM SPEC	T-ALARM TEST
AC to DC Direction	NORMAL	100%±2%	-0.5 ~0.5V	-0.038V
	OTP	0V	4.5~5.5V	4.94V
	FAN LOCK	0V	4.5~5.5V	4.94V

3. FAULT
 High (4.5 ~ 5.5V) : When the input voltage is $\geq 175V_{rms}$, OLP, SCP,OTP,OVP,AC Fail,fan lock,islanding protection
 Low (-0.5 ~ 0.5V) : When the input voltage is $\leq 165V_{rms}$.
 The maximum sourcing current is 4mA and only for output.

MODE	Vout	FAULT SIGNAL
AC to DC Direction	VAC $\geq 175V_{rms}$	5.027v
	VAC $\leq 165V_{rms}$	-0.004V

5	CURRENT SHARING	CURRENT SHARING TOLERANCE $\pm 10\%$	I/P : 230 VAC O/P : 95/50% LOAD Ta : 25°C	AC to DC Direction O/P : 95% PSU1 : 86.35A PSU2 : 86.55A PSU3 : 83.82 A PSU4 : 83.29A PSU5 : 86A O/P : 50% PSU1 : 45.62 A PSU2 : 45.8A PSU3 : 44.07A PSU4 : 43.76A PSU5 : 45.6A	DC to AC Direction O/P : 100% PSU1 : 74.57A PSU2 : 74.63A PSU3 : 74.2A PSU4 : 74.2A PSU5 : 74.2A O/P : 50% PSU1 : 36.75 A PSU2 : 36.82A PSU3 : 36.74A PSU4 : 36.04 A PSU5 : 37.01A
6	BATTERY MODE RATED CURRENT(CAN BUS model only)	AC to DC Direction:80A DC to AC Direction:64A Can be adjusted by communication	AC to DC Direction I/P: 230VAC DC to AC Direction I/P: 24VDC O/P: FULL LOAD Ta: 25°C	AC to DC Direction: 80.22A/230VAC DC to AC Direction 63.8A/24VDC	

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	AC to DC Direction & DC to AC Direction Q903 Rated: 36A/ 600V VGS : $\pm 20V$	AC ON/OFF AC to DC Direction I/P: High-Line +3V = 267V VDS: O/P: (1) Full Load (2) Output Short (3) 0%→400% Load. I/P: Low-Line -3V = 177V O/P: (1) Full Load (2) Output Short (3) 0%→400% Load.	AC to DC Direction I/P: High-Line +3V = 267V VDS: (1) 419V/ 20.38A (2) 408V/ 15.21A (3) 403V/ 16.05 A I/P: Low-Line -3V = 177V VDS: (1) 406V/ 19.98A (2) 398V/ 14.85A (3) 402V/ 16.03A

			DC to AC Direction I/P: 28VDC VDS: O/P: (1)Full Load (2)+100%Io/1S~~100%Io/1S (3)-100%Io AC Off I/P: 19VDC O/P: (1)Full Load (2)+100%Io~~100%Io (3)-100%Io AC Off Ta:25℃	DC to AC Direction I/P: 28VDC VDS: (1) 423 V/5.32A (2) 431 V/6.91A (3) 510 V/6.29A I/P: 19VDC VDS: (1) 424V/ 5.34A (2) 435V/6.57A (3) 510V/6.37A	
2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	AC to DC Direction Q2 Rated : 53A/ 650V VGS :-8~19V Q4 Rated : 52A/ 600V VGS :± 25V	I/P:High-Line +3V =267 V AC ON/OFF (1)Full Load (2)Output Short (3)0%→400% Load. I/P:Low-Line -3V = 177V AC ON/OFF O/P:(1)Full Load (2)Output Short (3)0%→400% Load. Ta:25℃	I/P:High-Line +3V =267V Q2 VDS: (1) 469V/21.8A (2) 423V/10.9A (3) 418V/9.56A Q4 VDS: (1) 411V/18.5A (2) 412V/10.29A (3) 412V/11.28A I/P:Low-Line -3V = 177V Q2 VDS: (1) 429V/13.61A (2) 413V/9.5A (3) 417V/15.58A Q4 VDS: (1) 441V/15.65A (2) 441V/13.98A (3) 417V/13.81A	
3	Diode Peak Voltage	AC to DC Direction & DC to AC Directio n Q950 Rated: 100A/80V VGS :±20V Q951 Rated: 100A/80V VGS :±20V Q958 Rated: 100A/80V VGS :±20V Q959 Rated: 100A/80V VGS :±20V AC to DC Direction only Q74 Rated: 100A/80V VGS :±20V	AC to DC Direction AC ON/OFF I/P:High-Line +3V =267 V <u>VO=SPEC VR MAX</u> O/P: (1)Full Load (2)Output Short (3)0%→400% Load. <u>VO=RATED VOLTAGE</u> O/P: (1)Full Load DC to AC Direction I/P:28VDC <u>VO=SPEC VR MAX</u> O/P: (1)Full Load (2)+100%Io/1S~~100%Io/1S (3)-100%Io AC Off <u>VO=RATED VOLTAGE</u> O/P: (1)Full Load Ta:25℃	AC to DC Direction Q950: <u>VO=SPEC VR MAX</u> VDS: (1) 46.1V (2) 43.3V (3) 54.1V <u>VO=RATED VOLTAGE</u> (1) 45.7V Q951: <u>VO=SPEC VR MAX</u> VDS: (1) 44.1V (2) 42.1V (3) 44.1V <u>VO=RATED VOLTAGE</u> (1) 45.7V Q958: <u>VO=SPEC VR MAX</u> VDS: (1) 46.5V (2) 41.7V	DC to AC Direction Q950: <u>VO=SPEC VR MAX</u> VDS: (1) 50.1V (2) 52.1V (3) 58.9V <u>VO=RATED VOLTAGE</u> (1) 49.3V Q951: <u>VO=SPEC VR MAX</u> VDS: (1) 49.7V (2) 50.1V (3) 57.3V <u>VO=RATED VOLTAGE</u> (1) 48.9V Q958: <u>VO=SPEC VR MAX</u> VDS: (1) 48.5V (2) 48.9V

				(3) 54.9V <u>VO=RATED VOLTAGE</u> (1) 45.7V Q959: <u>VO=SPEC VR MAX</u> VDS: (1) 44.1V (2) 45.7V (3) 43.7V <u>VO=RATED VOLTAGE</u> (1) 43.7V Q74 <u>VO=SPEC VR MAX</u> VDS: (1) 48.1V (2) 48.1V (3) 47.7V <u>VO=RATED VOLTAGE</u> (1) 48.5V	(3) 57.3V <u>VO=RATED VOLTAGE</u> (1) 49.3V Q959: <u>VO=SPEC VR MAX</u> VDS: (1) 49.3V (2) 50.9V (3) 58.5V <u>VO=RATED VOLTAGE</u> (1) 49.3V
4	Input Voltage	Capacitor C6 Rated: 470μ/ 450V	I/P:High-Line +3V =267V AC to DC Direction O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue DC to AC Direction (1)+100%Io~~100%Io (2)-100%Io AC Off Ta:25℃	AC to DC Direction (1) 414.3V (2) 410.1V (3) 429.9V (4) 412.1V .DC to AC Direction (1)429.84V (2)448V	
5	Control IC Voltage Test	PWM IC U57 Rated -0.3V~ 20V PFC IC U551 Rated -0.3V~ 20V O/P IC U308 Rated -0.3V~ 20V MCU IC U201 Rated 1.71V~3.6V AUX IC U701 Rated -0.3V~35V	AC ON/OFF AC to DC Direction I/P:High-Line +3V =267 V O/P(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD VRmin(LOW LINE) Ta:25℃	U57: (1) 11.39V (2) 11.39V (3) 11.39V (4) 11.4V (5) 11.4V U551: (1) 11.95V (2) 11.95V (3) 11.94V (4) 11.95V (5) 11.95V U308: (1) 12.46V (2) 12.45V (3) 12.46V (4) 12.44V (5)12.43V U201: (1) 3.304V (2) 3.302V (3) 3.301V (4) 3.302V (5) 3.303V U701: (1) 13.69V (2) 13.76V (3) 13.57V (4) 13.76V (5)13.96V	
6	STAND BY POWER	Q700 Rated: 4.5A/ 800V	AC ON/OFF AC to DC Direction I/P:High-Line +3V =267 V O/P: (1)Full Load (2)Remote On/Off I/P:Low-Line -3V =177V	I/P:High-Line +3V =267 V (1) 557V/1.976 A (2) 561V/ 2.052A I/P:Low-Line -3V =177V	

			O/P: (1)Full Load (2)Remote On/Off Ta:25°C	(1) 557V/ 1.846A (2) 565V/1.862 A
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■ SAFETY& E.M.C. TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3KVAC/min I/P-FG :2KVAC/min O/P-FG:0.5KVAC/min	I/P-O/P: 3.6KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG:0.6KVAC/min Ta:25°C	I/P-O/P: 16.5mA I/P-FG: 15.59mA O/P-FG:10.3 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 30GΩ I/P-FG: 26.2GΩ O/P-FG: 27.7GΩ NO DAMAGE
3	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	13mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P:230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	EN55032 CLASS B	I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C	PASS Test by certified Lab
3	RADIATION	EN55032 CLASS A	I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INPUT : 2KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV	I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																																																																																										
1	TEMPERATURE RISE TEST	MODEL : BIC-2200-12 AC to DC Direction: 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 40 °C DC to AC Direction: 1. ROOM AMBIENT BURN-IN : 0.5 HRS I/P : 12VDC O/P : FULL LOAD Ta= 25 °C 2. HIGH AMBIENT BURN-IN : 1.5 HRS I/P : 12VDC O/P : FULL LOAD Ta= 40 °C <table><tr><th rowspan="2">NO</th><th rowspan="2">Position</th><th colspan="2">AC to DC Direction:</th><th colspan="2">DC to AC Direction:</th></tr><tr><th>ROOM AMBIENT Ta= 25°C</th><th>HIGH AMBIENT Ta= 40 °C</th><th>ROOM AMBIENT Ta= 25°C</th><th>HIGH AMBIENT Ta= 40 °C</th></tr><tr><td>1</td><td>Q1</td><td>67.4°C</td><td>84.0°C</td><td>49.5°C</td><td>68.9°C</td></tr><tr><td>2</td><td>Q4</td><td>38.1°C</td><td>56.3°C</td><td>32.4°C</td><td>49.7°C</td></tr><tr><td>3</td><td>Q906</td><td>51.5°C</td><td>74.5°C</td><td>38.9°C</td><td>55.6°C</td></tr><tr><td>4</td><td>Q907</td><td>60.4°C</td><td>83.8°C</td><td>42.4°C</td><td>61.2°C</td></tr><tr><td>5</td><td>T1 coil</td><td>81.9°C</td><td>103.9°C</td><td>56.6°C</td><td>75.5°C</td></tr><tr><td>6</td><td>Q950</td><td>87.9°C</td><td>109.0°C</td><td>59.6°C</td><td>81.0°C</td></tr><tr><td>7</td><td>Q957</td><td>79.3°C</td><td>99.6°C</td><td>55.7°C</td><td>76.8°C</td></tr><tr><td>8</td><td>Q700</td><td>40.4°C</td><td>56.8°C</td><td>35.4°C</td><td>55.2°C</td></tr><tr><td>9</td><td>T55</td><td>45.1°C</td><td>60.6°C</td><td>43.2°C</td><td>60.8°C</td></tr><tr><td>10</td><td>Q3</td><td>37.5°C</td><td>57.1°C</td><td>32.2°C</td><td>49.2°C</td></tr><tr><td>11</td><td>Q959</td><td>80.4°C</td><td>104.5°C</td><td>58.1°C</td><td>75.7°C</td></tr><tr><td>12</td><td>Q964</td><td>97.1°C</td><td>110°C</td><td>66.0°C</td><td>84.4°C</td></tr><tr><td>13</td><td>D972</td><td>99.3°C</td><td>111°C</td><td>66.9°C</td><td>85.7°C</td></tr><tr><td>14</td><td>T1 core</td><td>50.2°C</td><td>70.0°C</td><td>39.0°C</td><td>58.2°C</td></tr><tr><td>15</td><td>C722</td><td>38.1°C</td><td>53.3°C</td><td>35.8°C</td><td>53.7°C</td></tr><tr><td>16</td><td>L700</td><td>35.7°C</td><td>48.5°C</td><td>33.2°C</td><td>52.0°C</td></tr><tr><td>17</td><td>D707</td><td>36.1°C</td><td>51.7°C</td><td>33.6°C</td><td>52.0°C</td></tr><tr><td>18</td><td>U701</td><td>40.5°C</td><td>57.8°C</td><td>37.3°C</td><td>54.5°C</td></tr><tr><td>19</td><td>C711</td><td>39.2°C</td><td>57.2°C</td><td>36.8°C</td><td>53.6°C</td></tr><tr><td>20</td><td>RG70</td><td>48.0°C</td><td>66.3°C</td><td>46.5°C</td><td>64.4°C</td></tr><tr><td>21</td><td>D706</td><td>58.0°C</td><td>74.9°C</td><td>58.9°C</td><td>73.8°C</td></tr><tr><td>22</td><td>D705</td><td>50.1°C</td><td>67.5°C</td><td>43.1°C</td><td>62.8°C</td></tr><tr><td>23</td><td>U551</td><td>48.2°C</td><td>64.7°C</td><td>38.7°C</td><td>59.1°C</td></tr><tr><td>24</td><td>U201</td><td>50.7°C</td><td>66.0°C</td><td>40.3°C</td><td>59.7°C</td></tr></table>			NO	Position	AC to DC Direction:		DC to AC Direction:		ROOM AMBIENT Ta= 25°C	HIGH AMBIENT Ta= 40 °C	ROOM AMBIENT Ta= 25°C	HIGH AMBIENT Ta= 40 °C	1	Q1	67.4°C	84.0°C	49.5°C	68.9°C	2	Q4	38.1°C	56.3°C	32.4°C	49.7°C	3	Q906	51.5°C	74.5°C	38.9°C	55.6°C	4	Q907	60.4°C	83.8°C	42.4°C	61.2°C	5	T1 coil	81.9°C	103.9°C	56.6°C	75.5°C	6	Q950	87.9°C	109.0°C	59.6°C	81.0°C	7	Q957	79.3°C	99.6°C	55.7°C	76.8°C	8	Q700	40.4°C	56.8°C	35.4°C	55.2°C	9	T55	45.1°C	60.6°C	43.2°C	60.8°C	10	Q3	37.5°C	57.1°C	32.2°C	49.2°C	11	Q959	80.4°C	104.5°C	58.1°C	75.7°C	12	Q964	97.1°C	110°C	66.0°C	84.4°C	13	D972	99.3°C	111°C	66.9°C	85.7°C	14	T1 core	50.2°C	70.0°C	39.0°C	58.2°C	15	C722	38.1°C	53.3°C	35.8°C	53.7°C	16	L700	35.7°C	48.5°C	33.2°C	52.0°C	17	D707	36.1°C	51.7°C	33.6°C	52.0°C	18	U701	40.5°C	57.8°C	37.3°C	54.5°C	19	C711	39.2°C	57.2°C	36.8°C	53.6°C	20	RG70	48.0°C	66.3°C	46.5°C	64.4°C	21	D706	58.0°C	74.9°C	58.9°C	73.8°C	22	D705	50.1°C	67.5°C	43.1°C	62.8°C	23	U551	48.2°C	64.7°C	38.7°C	59.1°C	24	U201	50.7°C	66.0°C	40.3°C	59.7°C
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			25	Q2	66.8℃	85.1℃	49.5℃	68.0℃
			26	T550	33.9℃	51.4℃	31.2℃	47.5℃
			27	L900	63.0℃	82.7℃	44.9℃	61.0℃
			28	T3	40.4℃	60.4℃	34.7℃	51.1℃
			29	RT51	47.0℃	66.8℃	39.4℃	56.5℃
			30	RT52	35.7℃	55.1℃	29.9℃	50.1℃
			31	L1	40.6℃	56.5℃	31.9℃	51.1℃
			32	BD1	28.3℃	43.0℃	23.0℃	42.8℃
			33	RY1	28.3℃	42.0℃	24.3℃	43.0℃
			34	Q902	57.0℃	77.4℃	38.4℃	55.4℃
			35	LF3	31.6℃	50.6℃	26.9℃	44.8℃
			36	C2	24.2℃	42.4℃	23.0℃	40.9℃
			37	C962	29.4℃	46.0℃	26.8℃	44.3℃
			38	C958	29.9℃	46.7℃	25.5℃	44.7℃
			39	L950	56.7℃	71.2℃	39.9℃	59.2℃
			40	RG61	37.4℃	56.2℃	30.9℃	50.5℃
			41	T92	49.4℃	68.5℃	38.0℃	56.1℃
			42	U405	36.0℃	55.1℃	34.0℃	50.2℃
			43	U51	33.6℃	55.6℃	31.5℃	47.3℃
			44	R143	44.6℃	68.5℃	41.1℃	57.4℃
			45	D906	38.3℃	60.6℃	37.9℃	55.7℃
			46	D905	38.6℃	59.5℃	38.3℃	57.3℃
			47	U120	42.6℃	60.8℃	35.1℃	52.9℃
			48	Q74	50.3℃	68.1℃	39.4℃	58.0℃
			49	RG50	30.9℃	47.2℃	27.9℃	45.7℃
			50	R938	38.2℃	50.4℃	29.8℃	49.4℃
			51	C6	48.2℃	67.1℃	39.3℃	56.1℃
			52	Q903	61.5℃	84.4℃	42.9℃	59.5℃
			53	Q952	80.1℃	101.0℃	58.0℃	77.0℃
			54	D982	72.8℃	92.5℃	53.5℃	74.4℃
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)			I/P : 230 VAC O/P : 110% LOAD Ta : 25℃		TEST : OK	
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR			I/P : 264VAC/100VAC O/P : 100 %LOAD Ta= -35 °C		TEST : OK	
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40 °C/95 %R.H NO DAMAGE			I/P : 268 VAC O/P : FULL LOAD Ta= 40 °C HUMIDITY= 95 %R.H		TEST : OK	
5	TEMPERATURE COEFFICIENT	± 0.03%/°C(0~45℃)			I/P : 230 VAC O/P : FULL LOAD		± 0.01%/°C(0~45℃)	
6	STORAGE TEMPERATURE TEST	-40~85℃			1. Thermal shock Temperature : -45℃~ +90℃ 2. Temperature change rate : 25℃ / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : STATIC			

7	THERMAL SHOCK TEST	-30~45°C	1. Thermal shock Temperature : -35°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test
8	VIBRATION TEST	10 ~ 500Hz, 2G 10min./1cycle, 60min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 10min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C962 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 40 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 40°C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta= 40 °C LIFE TIME	(1) 519622HRS (2) 164428HRS (3) 481868HRS (4) 784370HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 462.9K hrs min. Telcordia SR-332 (Bellcore) ; 46K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=40°C Demonstration Mean Time Between Failure : 50,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

2020.10.1 TAG-QA-009