



Test Report: SPWM-240-24

240W Constant Voltage PWM Output LED Driver

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

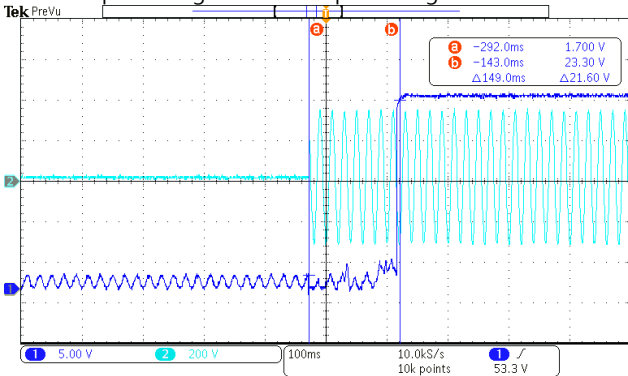
ENVIRONMENT TEST

■ **ESIGN VERIFY TEST**

OUTPUT FUNCTION TEST

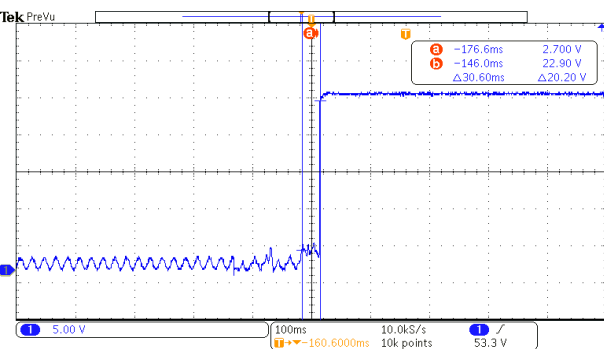
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	DIMMING RANGE	0~100%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	0.12 %~ 98.6 % /3.2KHz
2	VOLTAGE ADJ. RANGE	23 V~26 V	I/P: 230 VAC O/P:NO LOAD Ta:25°C	Test : 22.3 V ~ 26.5 V
3	OVER/UNDERSHOOT TEST	< ± 5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: 0.84 %
4	SET UP TIME (Max)	230VAC/ 500ms	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST : 149 ms

INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



5	RISE TIME (Typ.)	230VAC/ 80ms	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	30.6ms
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INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage



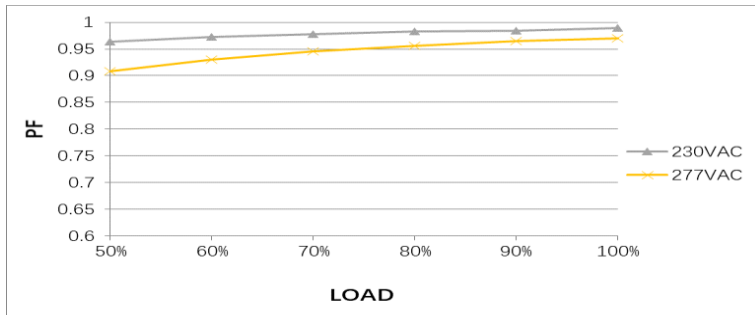
6	HOLD UP TIME (Typ.)	230VAC/ 10ms	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	36.6ms
<p>INPUT=230VAC/50HZ @ FULL LOAD CH1 : Output Voltage CH2 : AC Input Voltage</p>				

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	180VAC~305 VAC 255VDC~410VDC	(1) I/P:TESTING O/P:FULL LOAD (2) I/P:DC TESTING(L:+ N:-) O/P: FULL / 50% LOAD (3) I/P:DC TESTING(L:- N:+) O/P: FULL / 50% LOAD (4) I/P: LOW-LINE=255VDC HIGH-LINE=410VDC O/P: Dimming on/off Ta:25°C	(1) 180V~ 305V (2) 255Vdc~410Vdc/FULL LOAD 255 Vdc~410Vdc/50% LOAD (3) 255Vdc~410Vdc/FULL LOAD 255 Vdc~410Vdc/50% LOAD (4) OK
			I/P: LOW-LINE-3V=177 V HIGH-LINE+10V=315 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 180VAC ~305VAC O/P:FULL~MIN LOAD Ta:25°C	OK
3	INPUT CURRENT (TYP)	277 VAC/ 1.1 A 230 VAC/ 1.3 A	I/P: 277VAC I/P: 230VAC O/P:FULL LOAD Ta:25°C	I = 0.93 A/ 277VAC I = 1.11 A/ 230VAC

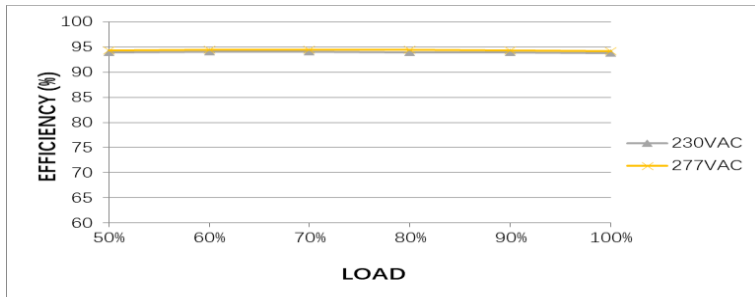
4	LEAKAGE CURRENT	< 0.25mA / 277 VAC	I/P : 277 VAC O/P : Min LOAD Ta : 25°C	L-FG: 0.0121 mA N-FG: 0.0134 mA
5	STANDBY POWER CONSUMPTION	<0.5W (Dimming off)	I/P: 230VAC O/P : DIM OFF Ta : 25°C	0.420 W / 230VAC
6	POWER FACTOR(TYP)	0.92 /277 VAC 0.95 /230 VAC	I/P: 277VAC I/P: 230VAC O/P: FULL LOAD Ta:25°C	PF= 0.970 /277VAC PF= 0.989 /230VAC

P.F vs LOAD



7	EFFICIENCY (TYP)	93.0 %	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	230VAV/ 93.7%
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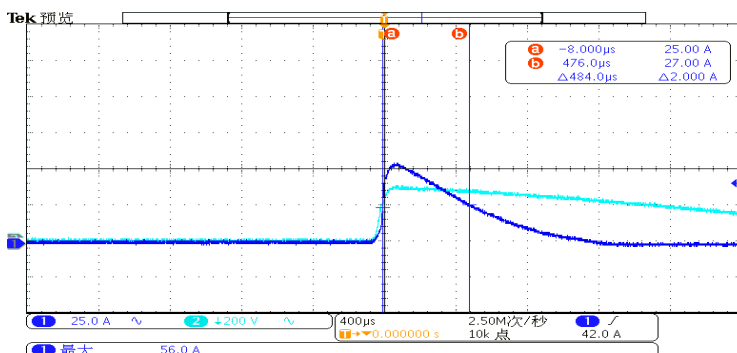
EFFICIENCY vs LOAD

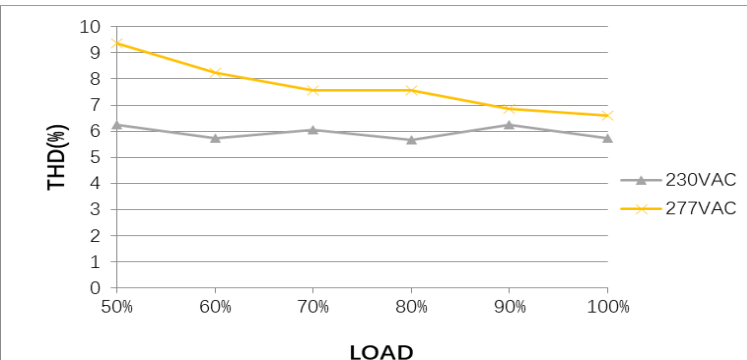


8	INRUSH CURRENT (TYP)	230 V/ 60A COLD START (twidth=600us measured at 50% Ipeak) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	I = 56 A/ 230VAC T50= 484 us
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INPUT=230VAC/50HZ @ FULL LOAD

CH1 : Input current CH2 : AC Input Voltage



9	TOTAL HARMONIC DISTORTION	THD<10% @load \geq 50%, 230VAC; @load \geq 75%/277VAC	I/P : 230VAC/277VAC O/P : 75% LOAD 50% LOAD Ta : 25°C	THD : 6.24 / 230VAC*50%load THD : 7.55/ 277VAC*75%load																				
	<p>THD&LOAD</p>  <table border="1"> <caption>THD (%) vs LOAD (%) Data</caption> <thead> <tr> <th>LOAD (%)</th> <th>230VAC THD (%)</th> <th>277VAC THD (%)</th> </tr> </thead> <tbody> <tr> <td>50%</td> <td>6.5</td> <td>9.5</td> </tr> <tr> <td>60%</td> <td>5.8</td> <td>8.2</td> </tr> <tr> <td>70%</td> <td>6.2</td> <td>7.5</td> </tr> <tr> <td>80%</td> <td>5.8</td> <td>7.5</td> </tr> <tr> <td>90%</td> <td>6.2</td> <td>6.8</td> </tr> <tr> <td>100%</td> <td>5.8</td> <td>6.5</td> </tr> </tbody> </table>				LOAD (%)	230VAC THD (%)	277VAC THD (%)	50%	6.5	9.5	60%	5.8	8.2	70%	6.2	7.5	80%	5.8	7.5	90%	6.2	6.8	100%	5.8
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100%	5.8	6.5																						

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105 % ~ 150 %	I/P: 305VAC I/P: 230VAC I/P: 180VAC O/P: TESTING Ta: 25°C	121%/ 305VAC 121%/ 230VAC 121%/ 180VAC Protection type : Hiccup mode, recovers automatically after fault condition is removed.
2	OVER VOLTAGE PROTECTION	V1: 27 V ~ 36 V	I/P: 305VAC I/P: 230VAC I/P: 180VAC O/P: MIN LOAD Ta: 25°C	28.7V/ 305VAC 28.7 V/ 230VAC 28.7V/ 180VAC Protection type : Shut down O/P voltage, re-power on to recover after fault condition is removed
3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 305 VAC I/P: 180 VAC O/P: FULL LOAD	O.T.P Active Protection type : Shut down O/P voltage, re-power on to recover after fault condition is removed
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC I/P: 180 VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Protection type : 【For Blank type】 : Shut down O/P voltage, re-power on to recover after fault condition is removed. 【For DA2/DA2Q type】 : Hiccup mode, recovers automatically after fault condition is removed.

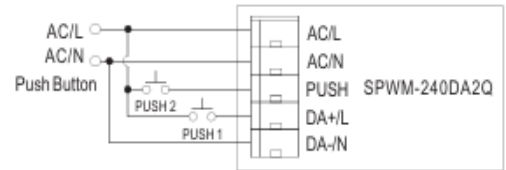
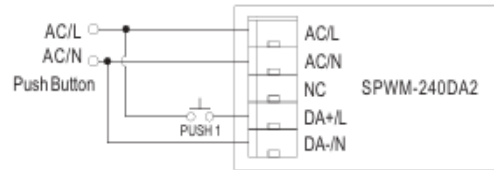
CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT										
1	DIMMING OPERATION (Blank Type)	<p>※ 3 in 1 dimming function</p> <ul style="list-style-type: none"> Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 0 ~ 10VDC, or 10V PWM signal or resistance. Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers. Dimming source current from power supply: 100 μA (typ.) <p>◎ Applying additive 0 ~ 10VDC</p> <p>◎ Applying additive 10V PWM signal (frequency range 300Hz~3KHz):</p> <p>◎ Applying additive resistance: 0~100k Ω</p>												
<p>Note : 1. Min. dimming level is about 6% and the output current is not defined when 0% < I_{out} < 6%.</p> <p>2. The output current could drop down to 0% when dimming input is about 0kΩ or 0Vdc, or 10V PWM signal with 0% duty cycle.</p> <p>I/P : 230 VAC ; O/P : DIMMING TEST ; T_a : 25°C</p>														
1		Resistance value	Short	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	OPEN
		Output Current	0	1.080	2.132	3.192	4.230	5.300	6.370	7.450	8.232	9.340	10.330	10.320
		Output Current duty	0%	10.80	21.32	31.92	42.30	53.00	63.70	74.50	82.32	93.40	103.30	103.20
		Output Current duty	0%	%	%	%	%	%	%	%	%	%	%	%
2		Dimming value	0V	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	OPEN
		Output Current	0	0.950	1.911	2.875	3.844	4.850	5.880	6.940	8.000	9.060	10.160	10.170
		Output Current duty	0%	9.50	19.11	28.75	38.44	48.50	58.80	69.40	80.00	90.60	101.60	101.70
		Output Current duty	0%	%	%	%	%	%	%	%	%	%	%	%
3		Duty value	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN
		Output Current	0	1.071	2.073	3.066	4.060	5.050	6.060	7.080	8.130	9.070	10.250	10.260
		Output Current duty	0%	10.71	20.73	30.66	40.60	50.50	60.60	70.80	81.30	90.70	102.50	102.60
		Output Current duty	0%	%	%	%	%	%	%	%	%	%	%	%

2 PUSH DIMMING OPERATION (DA2/DA2Q Type)

※PUSH dimming (primary side), for DA2/DA2Q Model

• Input wiring diagram



- The factory default dimming level is at 100%.
- Up to 10 drivers can perform the PUSH dimming at the same time when utilizing one common push button.
- The maximum length of the cable from the push button to the last driver is 20 meters.

Action	Action duration
Short Push	0.1~1s
Long Push	>1s

Push Button functionality

Model	Application	Dip Switch			Push 1 for brightness	Push 2 for colour
		1	2	3		
DA2 Type	1 logic unit of LED (DT6, Brightness Dimming)				Short Push : ON/OFF Long Push : Dim up/down. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	This model does not feature this button.
DA2Q Type	1 logic unit of LED (DT6, Brightness Dimming)	ON	ON	ON	Short Push : ON/OFF Long Push : Dim up/down. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	Short Push : no response Long Push : no response
	4 logic unit of LED (DT6, Brightness Dimming)	ON	ON	OFF	4 control gears are synchronously controlled Short Push : ON/OFF Long Push : Dim up/down. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	Short Push : no response Long Push : no response
	1 logic unit of colour type RGBW (DT8, RGBW colour control) (factory default)	OFF	OFF	OFF	Short Push : ON/OFF Long Push : Dim up/down. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	Short Push : Switch to "W channel control" or "RGB color control". Long Push : Dimming "W channel control" or "RGB color control". -W channel control: Long press to dim up stop at maximum. Long press to dim down stop at minimum(0). -RGB color control: Long press to change RGB color.
	1 logic unit of colour type Tc (DT8, Tunable white control)	ON	OFF	OFF	Short Push : ON/OFF Long Push : Dim up/down - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	Short Push : ON/OFF Long Push : Dim2Warm - The color temperature warms up while the brightness dims, and the color temperature cools down while the brightness brightens. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change (up, cooler/down, warmer) - dim up possible even if when unit is OFF

Model	Dip Switch	Dip Switch			PUSH 1 for brightness	PUSH 2 for colour
		1	2	3		
DA2Q Type	2 logic units of colour type Tc (DT8. Tunable white control)	OFF	ON	OFF	2 control gears are synchronously controlled Short Push : ON/OFF Long Push : Dim up/down - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	2 control gears are synchronously controlled Short Push : ON/OFF Long Push : Dim2Warm - The color temperature warms up while the brightness dims, and the color temperature cools down while the brightness brightens. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change (up,cooler/down,warm) - dim up possible even if when unit is OFF
	2 logic units (1 logic unit of DT6) (1 logic unit of colour type Tc)	OFF	OFF	ON	Only the DT6 device responds Short Push : ON/OFF Long Push : Dim up/down - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change(up/down) - dim up possible even if when unit is OFF	Only the DT8 device responds Short Push : ON/OFF Long Push : Dim2Warm - The color temperature warms up while the brightness dims, and the color temperature cools down while the brightness brightens. - dim up stop at maximum; dim down stop at minimum dim (not dim off) - with next push, direction change (up,cooler/down,warm) - dim up possible even if when unit is OFF

I/P : 230 VAC
 O/P : DIMMING TEST
 Ta : 25°C
 TEST RESULT : OK

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated 600 V/21 A	AC ON/OFF I/P:High-Line +3V =308V O/P: (1)Full Load input (2)Output Short (3)Dimming off (4)OLP (5) No Load I/P:Low-Line -3V = 177V O/P: (1)Full Load input (2)Output Short (3)Dimming off (4)OLP (5) No Load Ta:25°C	(1) 465 V (2) 449 V (3) 445V (4) 449 V (5) 449V (1) 465 V (2) 457 V (3) 457V (4) 469V (5) 453V

2	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1 Rated 650V/25A	AC ON/OFF I/P:High-Line +3V =308 V O/P: (1)Full Load input (2)Output Short (3)Dimming off (4)OLP (5) No Load I/P:Low-Line -3V = 177V O/P: (1)Full Load input (2)Output Short (3)Dimming off (4)OLP (5) No Load Ta:25°C	VDS: (1) 521 V (2) 505 V (3) 493 V (4) 521 V (5) 505 V VDS: (1) 525 V (2) 517 V (3) 525 V (4) 525 V (5) 517 V
3	P.F.C DIODE	D5 Rated 8A/600V	AC ON/OFF I/P:High-Line +3V =308 V O/P: (1)Full Load input (2)Output Short (3)Dimming off (4)OLP (5) No Load I/P: Low-Line -3V = 177V O/P: (1)Full Load (2)Output Short (3)Dimming off (4)OLP (5) No Load Ta:25°C	(1) 461 V (2) 465 V (3) 457 V (4) 461 V (5) 461 V (1) 461 V (2) 461 V (3) 461 V (4) 461 V (5) 461 V
4	Diode Peak Voltage	Q100 Rated 130 A/80 V	AC ON/OFF I/P: High-Line +3V =308 V O/P: (1)Full Load (2)Output Short (3) Dimming off (4) OLP (5).NO LOAD Ta:25°C	VDS: (1) 61.7V (2) 57.7V (3) 61.7V (4) 58.5V (5) 57.7V
5	Input Capacitor Voltage	C5 Rated: 68μ / 450V Surge voltage: 580V	I/P:High-Line +3V =308V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change (4)Full load continue Ta:25°C	(1) 453 V (2) 445 V (3) 453 V (4) 441 V

6	Control IC Voltage Test	<p>PWM IC U2Rated 10V~27V</p> <p>PFC IC U1 Rated -0.3 V~ 27V</p> <p>MCU IC U602 Rated 1.7 V~ 3.6 V</p>	<p>AC ON/OFF I/P:High-Line +3V =308 V</p> <p>O/P:(1) Full Load (2) Output Short (3) O.L.P (4) O.V.P. (5) No Load VR min (Low Line) (6) DIM OFF</p> <p>Ta:25°C</p>	<p>U2</p> <p>(1) 15.8V (2) 15.8V (3) 15.8V (4) 16.0 V (5) 11.9 V (6) 12.9 V</p> <p>U1</p> <p>(1) 17.2 V (2) 15.8V (3) 15.8V (4) 15.8 V (5) 12.9 V (6) 12.9 V</p> <p>U602</p> <p>(1)3.305V (2)3.305V (3)3.303V (4)3.304V (5)3.305V (6)3.305V</p>
7	DIMMING MOS	<p>Q110/ Q113 Rated : 60V/160A</p>	<p>AC ON/OFF I/P : High-Line +3V = 308 V</p> <p>O/P : (1) Full Load (2) Output Short (3) Dim on/off</p> <p>Ta : 25°C</p>	<p>Q110</p> <p>(1) 19.8 V (2) 24.3 V (3) 15.4 V</p> <p>Q113</p> <p>(1)20.2V (2)24.8V (3)16.6 V</p>

SAFETY & EMC TEST REPORT

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P: 3.75 K VAC/min	I/P-O/P: 4.125 KVAC/min Ta:25°C	I/P-O/P: 0.83 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P: 500 VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: >9999 MΩ NO DAMAGE

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS C	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS
2	CONDUCTION	EN55015 CLASS B	I/P: 230 VAC /50HZ O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55015 CLASS B	I/P: 230 VAC /50HZ O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 AIR : 8KV / Contact : 4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A/ Blank type CRITERIA B/ DA2&DA2Q type
5	E.F.T	EN61000-4-4 INPUT: 1KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 L-N :2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

■ RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																												
1	TEMPERATURE RISE TEST	MODEL : SPWM-240-24DA2Q 1. ROOM AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=35.2 °C 2. HIGH AMBIENT BURN-IN : 2 HRS I/P : 230VAC O/P : FULL LOAD Ta=49.2 °C																																																																														
				<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta=35.2°C</th> <th>HIGH AMBIENT Ta=49.2 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>ZNR1</td><td>65.5°C</td><td>77.8°C</td></tr> <tr><td>2</td><td>C1</td><td>70.8°C</td><td>84.1°C</td></tr> <tr><td>3</td><td>C2</td><td>69.5°C</td><td>83.0°C</td></tr> <tr><td>4</td><td>C9</td><td>75.2°C</td><td>89.0°C</td></tr> <tr><td>5</td><td>BD1</td><td>78.4°C</td><td>92.0°C</td></tr> <tr><td>6</td><td>R7</td><td>85.1°C</td><td>98.8°C</td></tr> <tr><td>7</td><td>Q1</td><td>79.3°C</td><td>93.1°C</td></tr> <tr><td>8</td><td>C5</td><td>72.2°C</td><td>86.6°C</td></tr> <tr><td>9</td><td>C88</td><td>75.5°C</td><td>90.5°C</td></tr> <tr><td>10</td><td>U1</td><td>77.5°C</td><td>91.8°C</td></tr> <tr><td>11</td><td>Q2</td><td>84.7°C</td><td>99.3°C</td></tr> <tr><td>12</td><td>RTH2</td><td>75.5°C</td><td>89.5°C</td></tr> <tr><td>13</td><td>T1</td><td>79.2°C</td><td>94.4°C</td></tr> <tr><td>14</td><td>C130</td><td>71.0°C</td><td>85.9°C</td></tr> <tr><td>15</td><td>C104</td><td>70.5°C</td><td>85.5°C</td></tr> <tr><td>16</td><td>Q100</td><td>71.6°C</td><td>86.7°C</td></tr> <tr><td>17</td><td>U100</td><td>81.5°C</td><td>96.8°C</td></tr> <tr><td>18</td><td>TC</td><td>67.6°C</td><td>81.4°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta=35.2°C	HIGH AMBIENT Ta=49.2 °C	1	ZNR1	65.5°C	77.8°C	2	C1	70.8°C	84.1°C	3	C2	69.5°C	83.0°C	4	C9	75.2°C	89.0°C	5	BD1	78.4°C	92.0°C	6	R7	85.1°C	98.8°C	7	Q1	79.3°C	93.1°C	8	C5	72.2°C	86.6°C	9	C88	75.5°C	90.5°C	10	U1	77.5°C	91.8°C	11	Q2	84.7°C	99.3°C	12	RTH2	75.5°C	89.5°C	13	T1	79.2°C	94.4°C	14	C130	71.0°C	85.9°C	15	C104	70.5°C	85.5°C	16	Q100	71.6°C	86.7°C	17	U100	81.5°C	96.8°C	18	TC	67.6°C	81.4°C
NO	Position	ROOM AMBIENT Ta=35.2°C	HIGH AMBIENT Ta=49.2 °C																																																																													
1	ZNR1	65.5°C	77.8°C																																																																													
2	C1	70.8°C	84.1°C																																																																													
3	C2	69.5°C	83.0°C																																																																													
4	C9	75.2°C	89.0°C																																																																													
5	BD1	78.4°C	92.0°C																																																																													
6	R7	85.1°C	98.8°C																																																																													
7	Q1	79.3°C	93.1°C																																																																													
8	C5	72.2°C	86.6°C																																																																													
9	C88	75.5°C	90.5°C																																																																													
10	U1	77.5°C	91.8°C																																																																													
11	Q2	84.7°C	99.3°C																																																																													
12	RTH2	75.5°C	89.5°C																																																																													
13	T1	79.2°C	94.4°C																																																																													
14	C130	71.0°C	85.9°C																																																																													
15	C104	70.5°C	85.5°C																																																																													
16	Q100	71.6°C	86.7°C																																																																													
17	U100	81.5°C	96.8°C																																																																													
18	TC	67.6°C	81.4°C																																																																													
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 230 VAC O/P : 121 % LOAD Ta : 25°C	TEST : OK																																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305VAC/180VAC O/P : 100/80 % LOAD Ta= -25°C	TEST : OK																																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C NO DAMAGE	I/P : 315 VAC O/P : FULL LOAD Ta=45 °C HUMIDITY= 95 %R.H	TEST : OK																																																																												
5	TEMPERATURE COEFFICIENT	±0.03 % (0°C~50°C)	I/P : 230 VAC O/P : FULL LOAD	±0.007 % (0~50°C)																																																																												

6	STORAGE TEMPERATURE TEST	-40~80°C	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10CYCLE 5. Input/output condition : STATIC TEST : OK
7	THERMAL SHOCK TEST	-20~45°C	1. Thermal shock Temperature : -25°C~ +50°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/output condition : 15cycle:230V/ FULL LOAD AC ON 3sec/AC OFF 1sec TEST 1cycle:230V/ FULL LOAD Burn In Test
8	VIBRATION TEST	5 ~ 100Hz, 2G 12min./1cycle, 72min. each along X, Y, Z axes	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 5~100Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 3G (5) Test Time : 180min in each axis (X.Y.Z) (6) Ta : 25°C
9	CAPACITOR LIFE CYCLE	SUPPOSE C104 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta=25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta=45 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta =45 °C LIFE TIME (4) I/P : 230VAC O/P : 50% LOAD Ta =45 °C LIFE TIME	(1) 221551HRS (2) 51678HRS (3) 143053HRS (4) 251409HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 1801.3K hrs min. Telcordia SR-332 (Bellcore) ; 155.5K hrs min. MIL-HDBK-217F (25°C)	
11	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 50,000 hours	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	WUWQIN/ZHOUBIAO	WENF	WUWQ

2020.10.1 TAG-QA-009